

Date: Wednesday, 21/05/2008 2:41:08 PM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 39388		
Estimate Number	: 12999		
P.O. Number	:	Part Number	: D412702117A
This Issue	: 21/05/2008 S.O. No. :	Drawing Number	: ICA D412-702 P79 R3
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 39090	Material	:
Written By	:	Due Date	: 28/05/2008 Qty: 1 Um: Each
Checked & Approved By	: <i>mf</i>		
Comment	: est rev A 07.08.22 new issue EC Verified By:JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
type labels per PPP D412-702-117A CHG001

08.5 23 *JD*

2.0	D35735	Adapter
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
ADAPTER
batch: 32731

AS 08/05/22 (X1)

3.0	D3579041	Shoulder Harness
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
SHOULDER HARNESS RH
batch: 32110

AS 08/05/22 (X1)

4.0	K62	CLIP
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
CLIP
batch: 106486

AS 08/05/22 (X1)

5.0	MS24693S272	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
Screw
batch: M104746

AS 08/05/22 (X1)

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Drawing Name: HARNESS ASSEMBLY

Job Number: 39388

Part Number: D412702117A

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch:

M19600

JS 08/05/22 (FC)

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Nut

batch:

M107644

JS 08/05/22 (FC)

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

EB 08/05/23 (2)

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/05/23 (FC)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-117A CHG001

Location:

PPP Rev:

57251

P 08/05/23 (1)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

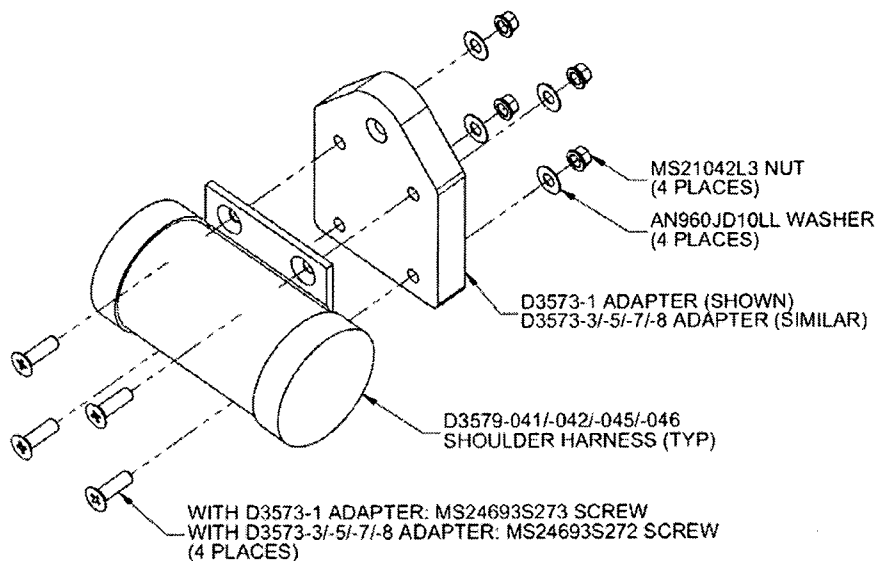
08/05/27

JS

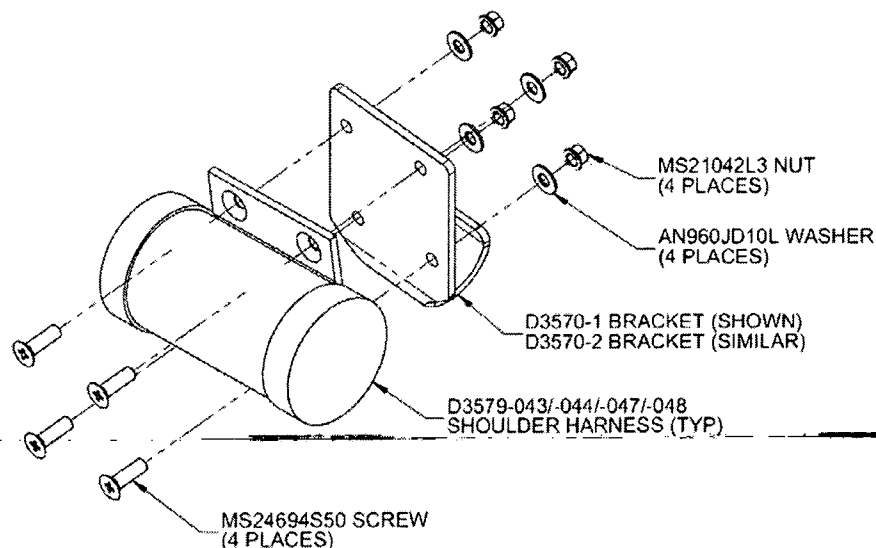
Job Completion



MF 08-05-23



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

W/0 39388

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